

- 1/ Open Bonnet.
- 2/ Remove the original plastic bumper cover and grill.
- 3/ Remove original alloy bumper reinforcement bar.
- 4/ Place the supplied steel mounting brackets between the reinforcement bar and the front chassis. Refit the original bumper reinforcement bar using the original nuts and tighten. Where necessary, trim original plastic sections around nudge bar steel mounts.

NOTE: See Photos/Details below for "GT" Model LIBERTYS

- 5/ Carefully refit the original plastic bumper cover, it is best to place masking tape on bumper cover where the steel brackets protrude thru, to avoid scratching the bumper cover.
- 6/ Fit Alloy bar to vehicle, loosely bolt in place using supplied 4 x M12 bolts, lock nuts & washers.
- 7/ Align as required and tighten bolts.

Components

- 1 - Aluminium Bar
- 2 - Steel mounting brackets
- 1 - Fitting instruction
- 4 - M12 Bolts
- 4 - M12 Nyloc Nuts
- 4 - M12 Washers

Modification for "GT" Model Libertys ONLY

Once Nudge bar steel brackets are fitted to vehicle, place plastic front bumper in front of nudge bar steel brackets and mark position of the end of nudge bar steel bracket on the bumper vents. Trim fins in bumper vents as required, so as nudge bar steel brackets can protrude thru bumper vents, see photos.

