



Manufacturers of Subaru Accessories

Heavy Duty & Offroad bars Fitting Instructions - Outback/Liberty 99 to 03

- 1/ Open Bonnet.
 - 2/ Remove the original plastic bumper cover. (Note: to do this it is necessary to remove the fog lamps. The fog lamp covers are removed by twisting AntiClockwise).
 - 3/ Remove original steel bumper reinforcement bar.
 - 4/ Remove the plastic bumper support clips from the lower front edge of the metal front guards.
 - 5/ Attach the supplied steel mounting bracket in place of the original bumper reinforcement bar, using the original nuts with supplied M8 flat washers, do not tighten yet.
 - 6/ Fit Alloy bar to the vehicle and loosely bolt in place using the supplied 6 x M12 bolts, lock nuts & washers.
 - 7/ Cut off plastic clip that was securing flare to plastic bumper. Loosely attach both sides of bar up to vehicle guards using supplied M6 bolts and flat washers.
 - 8/ Align as required and tighten **ALL** bolts.
- Note: By removing indicators, easier access to bolts can be gained through indicator holes.**
- 9/ Splice supplied indicators, into vehicles indicator wiring and fit indicators into bar, check operation.
 - 10/ Fit supplied splash panel to inner guards and secure with supplied screws thru pre drilled holes in alloy bar (note: panel fits above the alloy bars lower lip, not underneath)
 - 11/ Secure panel to vehicle body with supplied self drilling screws and to the inner guard with supplied screws.
- Note splash panels may require trimming for best fit (use tin snips to trim).
- 12/ Neatly trim the original plastic inner guard flush with the new plastic panel.

Components

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|--------------------------------|---------------------------|
| 1 - Aluminium Bar | 2 - M6 bolts |
| 1 - Steel mounting bracket | 2 - M6 Flat washers |
| 2 - Indicators c/w amber bulbs | 8 - M8 Flat washers |
| 1m - Wire | 6 - M12 x 35mm Bolts |
| 8 - Connectors | 6 - M12 Nyloc Nuts |
| 1 - Fitting instruction | 6 - M12 Washers |
| 2 - Plastic inner guard panels | 16 - Self drilling screws |