

- 1/ Remove original plastic sump guard.
 - 2/ Remove 2 original sumpguard plastic mounting spaces from lower radiator support panel, see photo (1).
 - 3/ Loosen the rear 2 bolts and remove the front 2 bolts on the engine crossmember cover plate, see photo (2).
 - 4/ Fit the supplied black powdercoated steel bracket between the front 2 bolt holes of the engine crossmember cover plate and the engine crossmember. Refit the front 2 bolts and retighten all 4 bolts, sandwiching the steel bracket in place, see photo (3).
 - 5/ Place sumpguard in position. Using 2 supplied M8 x 30mm bolts/washers and placing 2 supplied round aluminium spacers on each front mounting bolt (between sumpguard & body), loosely bolt front of sump guard to vehicle.
 - 6/ Using 2 supplied M8 x 30mm bolts, washers and nyloc nuts, loosely bolt the rear of the sump guard to the black powdercoated steel bracket.
- (Note: on 6 cylinder 3.0 litre models, fit 2 x supplied round aluminium spacers between sumpguard and black powdercoated steel bracket.)
- 5/ Position sump guard to obtain best fit, checking for clearance between exhaust and sumpguard then tighten all 4 bolts.

Components

- 1 - Alum. sump guard
- 6 - Round alum. Spacers
(4 used on 4 cylinder models
6 used on 6 cylinder models).
- 1 - Black Powder coated steel bracket
- 4 - M8 x 30mm bolts
- 2 - M8 nyloc nuts
- 4 - Flat washers
- 1 - Fitting instruction

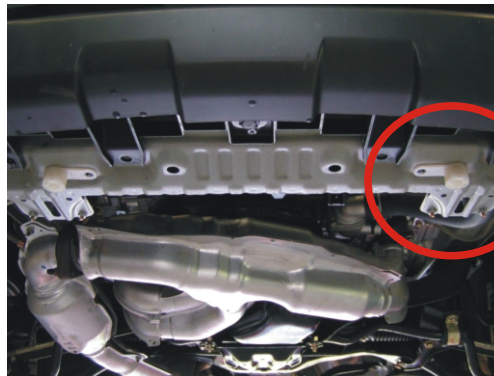


Photo (1)

Remove plastic spacers from both sides

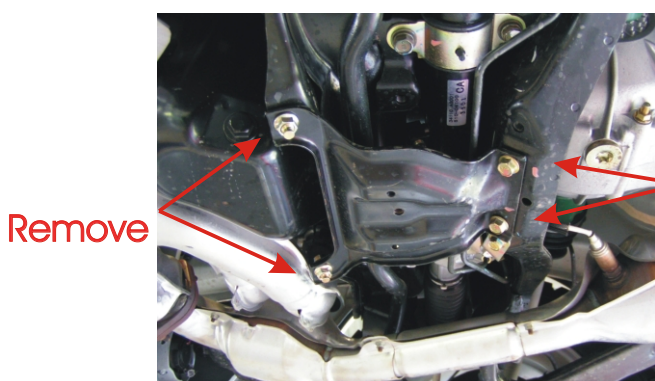
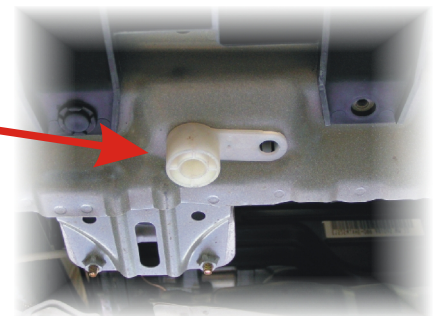


Photo (2)

Front of vehicle



Loosen

Remove

Steel plate fitted

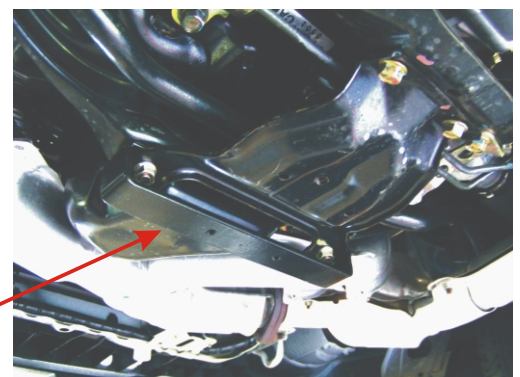


Photo (3)