

Sump guard Fitting Instructions Subaru XV 12-

SG-070

- 1. Remove original plastic sump guard.
- 2. From the engine cross member cover plate, remove the front two bolts and loosen the rear two bolts-first photo.
- 3. Fit the black painted steel bracket between the front two bolt holes of the engine cross member cover plate and the engine cross member. Refit the front bolts and tighten all four bolts, sandwiching the mounting bracket in place-see second photo.
- 4. Hold the sump guard in position. Using previously removed $2 \times M8$ bolts, loosely attach front of sump guard to car.
- 5. Using two supplied M8 bolts, washers and Nyloc nuts, loosely attach the rear of the sump guard to the steel mounting bracket.
- 6. Position sump guard to obtain best fit, checking for clearance between exhaust and sump guard then tighten all bolts.



loosen
mountin



remove

Components

- 1 Aluminium sump guard
- 1 Black steel mounting bracket
- 2 M8 x 40 bolts
- 2 Nyloc nuts
- 2 Washers
- 1 Fitting instructions