



SG-0421-CVT

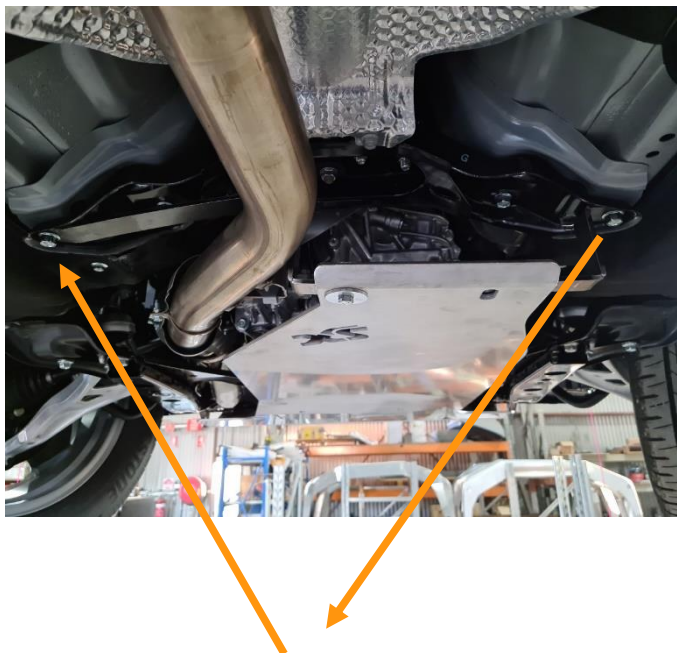
Combined Sump guard & transmission guard fitting instructions

OUTBACK 2021 (BT)

Components:

1 x Aluminium sump/trans guard	4 x M8x35mm bolts
2 x 5mm Aluminium spacers	2 x M10x50mm bolts
1 x Transmission stand off bracket	4 x M8x40mm washers, 2 x M10 washers
2 x 26mm aluminium spacers (11mm HOLE)	1 x Fitting instructions

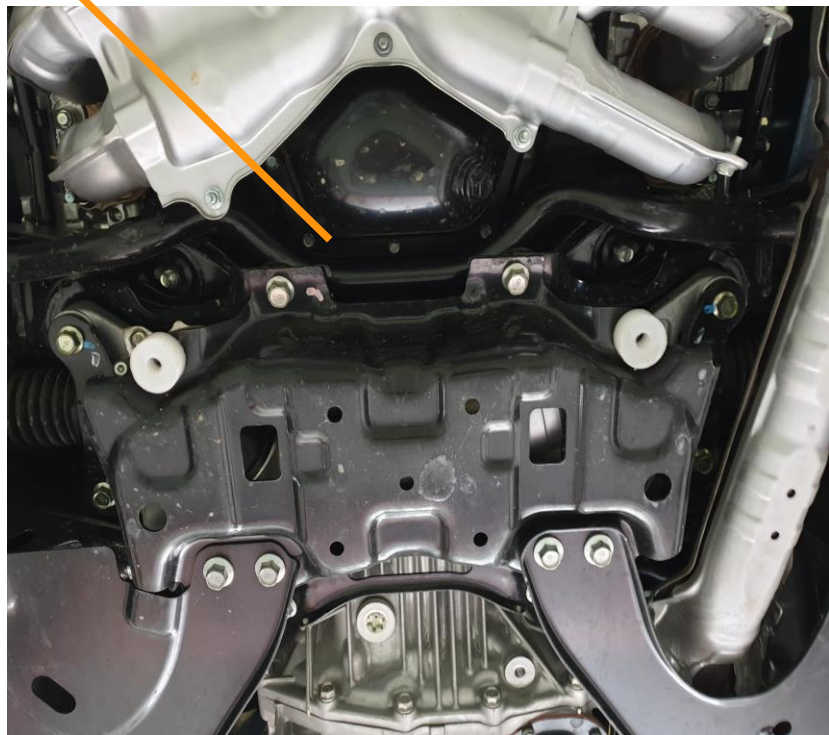
1. Remove original plastic splash guard, and discard.
2. at the rear of the gearbox, remove the 2 outer factory crossmember bolts, as seen in picture below, (4 inner bolts leave tight)
3. Place transmission standoff bracket then replace the 2 factory crossmember bolts back in place, tighten bolts.



Remove the 2 outer crossmember bolts then fit back in when bracket is in place

4. Place sump guard in position and using 2 x M8x35mm bolts/with washers and 5mm spacers at front of the combined guard, and 2 x M8 X 35mm bolts with washers at rear of combined guard and leave bolts VERY loose.

5. showing the position of the 2 x 26mm Aluminium spacers on the rear engine cradle the holes required are identified below. These can be fitted after loosely fitting the sump guard front and rear



6. Slide the 2 x 26mm aluminium spacers provided between the hanging sump guard and the rear engine cradle aligning the spacers with the M10 holes in rear engine cradle as seen in picture above.

7. Using 2 supplied M10 x 50mm bolts and washers, fit bolts to the slots of sump guard going through the aluminium spacers to the rear engine cradle.

8. Adjust guard for best fit, checking for clearance with exhaust pipe and bracket near bolts. Tighten all bolts.