



SG-046/047/048P

Outback (BR/BS)'10-'20
(Petrol Only)

Sump guard Fitting
Instructions

Component list:

| | |
|-------------------------|----------------------------|
| 1 - Aluminium sumpguard | 3 - M8x40mm OD SG Washers |
| 2 - M8x45mm Bolts | 3 - 15mm aluminium spacers |
| 1 - M8x35mm Bolt | 1 - Fitting instructions |

1. Remove both parts of original plastic sumpguard and separate front portion for reuse.
2. On the rear gearbox crossmember, some models may need to remove the center bolt.
3. Identify the M8 nutserts in the subframe (870mm apart).
4. Lift sumpguard in position and loosely bolt the front, using the two M8x45mm bolts with washers and a 15mm spacer between sump guard and subframe, use one M8x35 with washer at the rear. (NOTE. sometimes due to a sagging gearbox mount the rear of sump guard may be very close to exhaust, if this occurs please fit additional 15mm spacer to rear mount).
5. Position sumpguard to obtain best fit, checking for clearance between exhaust and sumpguard then tighten all 3 bolts.(recommended torque 28Nm, (21 lb ft)).