

Fitting instructions for SG-057 Diesel & Petrol Turbo SG-057D & SG-057PT

Components list:

1 x Aluminium sumpguard	2 x M8 x 35mm bolts
2 x 26mm Round aluminium spacers	2 x M8 x 45mm bolts
1 x LARGE steel mounting bracket	4 x 3mm x 40mm Washers

- 1. Using a clip removal tool or a flat head screwdriver work your way around the factory sump guard Removing original plastic sump guard and all plastic clips.
- 2. From the rear engine cross member cover plate, remove the front two bolts and loosen the rear two bolts. (plus six side bolts for Model Year 2010)
- 3. Fit the black steel bracket between the front two bolt holes of the engine cross member cover plate and the
- engine cross member. Refit the front bolts and tighten ALL bolts, sandwiching the mounting bracket in place-see last photo. (2010 model has larger plate)
- 4. Hold the sump guard in position. Using two supplied M8x45mm bolts/washers and placing 26mm aluminium spacers on each of the front mounting bolts (between sump guard and body) loosely attach to car.
- 5. Using two M8x35mm bolts and washers, loosely attach the rear of the sump guard to the steel mounting bracket.
- 6. Position sump guard to obtain best fit, checking for clearance between exhaust and sump guard then tighten all bolts.