



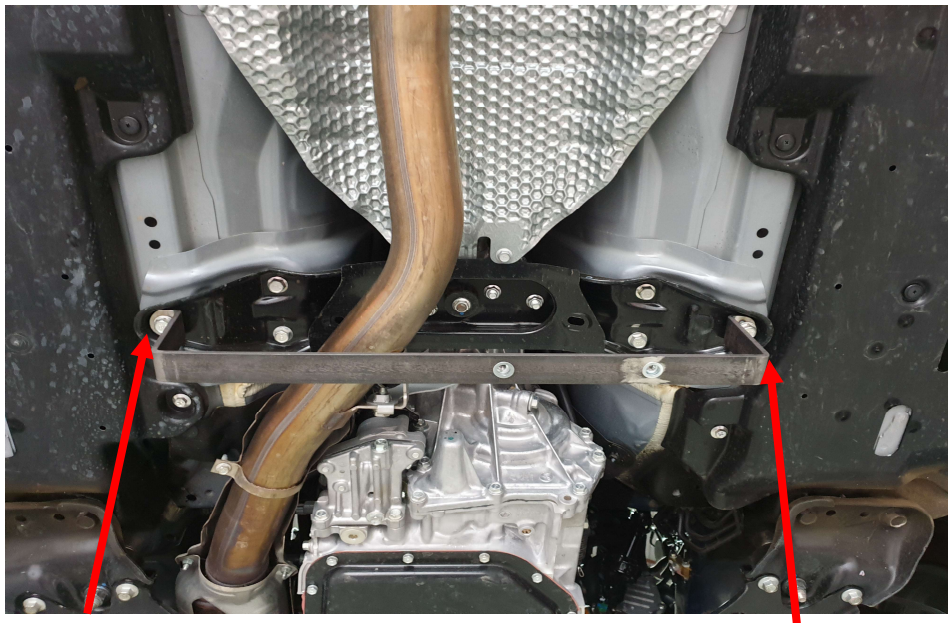
**Fitting instructions
for Subaru
Crosstrek/XV
SG-071-CVT**

Components list:

1 x Aluminium sump/cvt guard (SG-059-071)	4 x M8 x 35mm Bolts
1 x Transmission standoff bracket (071 bracket)	2 x M8 x 50mm Bolts
2 x 15mm Aluminium spacers	6 x M8 x 40mm Washers
2 x 26mm Aluminium spacers	1 x Fitting instructions

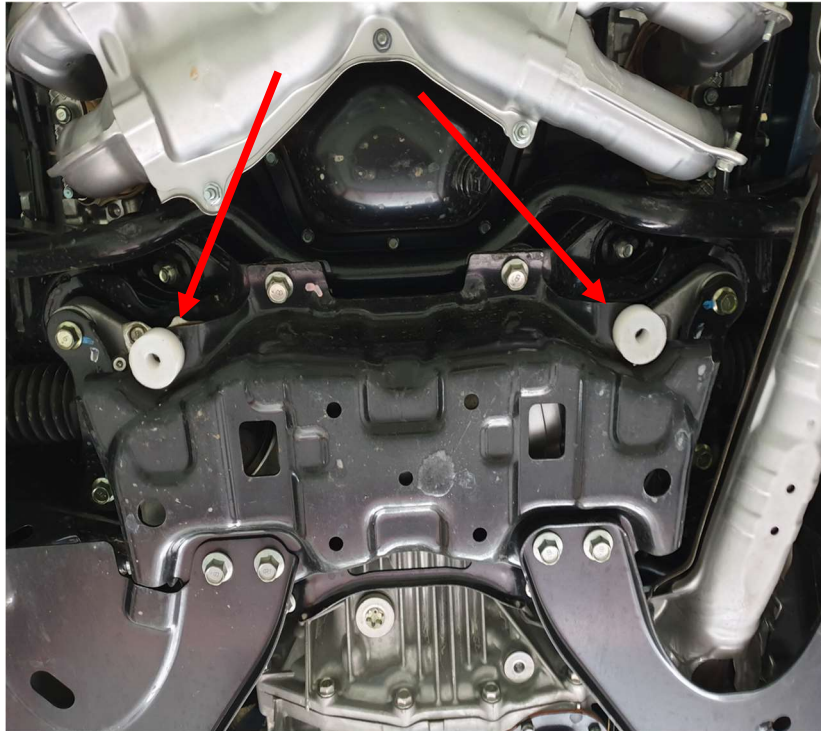
1. Remove original plastic sumpguard.
2. Remove the 2 outer factory crossmember bolts then place transmission standoff bracket then place the factory crossmember bolts back in place (as shown below). Tighten bolts.

PLEASE NOTE, Bracket shown in this picture is only correct for certain models.



Remove the 2 outer crossmember bolts then fit back in when bracket is in place.

4. Use the 2x 26mm aluminium spacers, and place the spacers over the old mount holes, as shown below. (make sure bolts go through with ease).



5. Place sumpguard in position seen below. Using 2 supplied M8x35mm bolts and washers, loosely fit the bolts to the rear of the transmission bracket first.
6. Using 2 supplied M8x35mm bolts, 15mm spacers and washers, loosely bolt front of sumpguard to previously used factory bolt holes.
7. Using 2 supplied M8x45mm bolts and washers, fit bolts to the outer middle holes of sump guard where aluminium spacers were placed.
8. Position guard for best fit, checking for clearance with exhaust pipe and bracket near front of bolts. Tighten all bolts.

