



## Fitting instructions

XV 2018-on

SG-071

### Components

1- Aluminium sumpguard	4- 8mm ID x 40mm OD SG washers
1- Black steel mounting bracket (with M8 Rivnuts)	1- Fitting instructions
4- M8x35mm Bolts (for front/rear of sumpguard)	

1. Remove original plastic sumpguard.
2. From the rear engine cross member cover plate, remove the front two bolts and loosen the rear two bolts (refer photo 1).
3. Fit the black powder coated steel bracket between the front two bolt holes of the engine cross member cover plate and the engine cross member. Refit the front bolts (removed in step2) and tighten all four bolts to 25Nm (18ft/lbs) sandwiching the mounting bracket in place (refer photo2).
4. Place sumpguard in position. Using 2 supplied M8x35mm bolts, and 2 washers, loosely bolt front of sumpguard to holes previously used for plastic sumpguard.
5. Using 2 supplied M8x35mm bolts & 2 washers loosely bolt rear of sumpguard to the new mounting bracket at rear of sumpguard.
6. ADJUST sumpguard for best fit, checking for clearance with exhaust pipe and bracket near front bolts. Tighten all bolts to 25Nm (18ft/lbs).



Remove bolts

loosen bolts



After fitting of mtg bracket